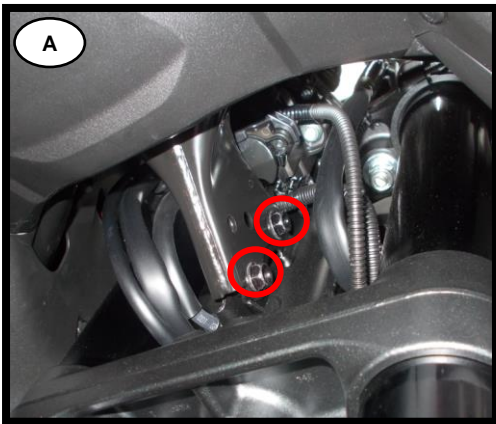




**ALUMINUM TRAIL CRASH BAR**  
Ref.: 2CP1970105



## ASSEMBLY INSTRUCTION / INSTRUÇÃO DE MONTAGEM



### English:

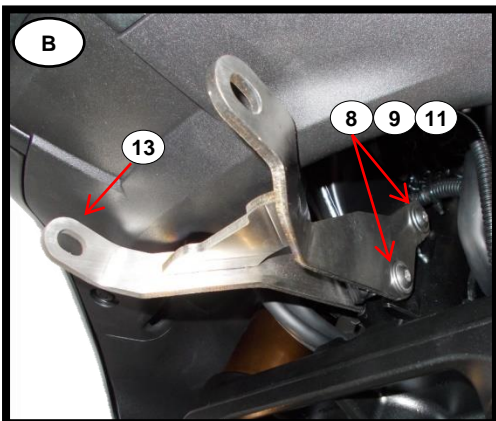
- Remove OEM screw (2X) marked in the photo.

### Français:

- Retirer vis OEM (x2) marquée sur la photo.

### Português:

- Remover parafuso OEM (2x) marcado na foto.



### English:

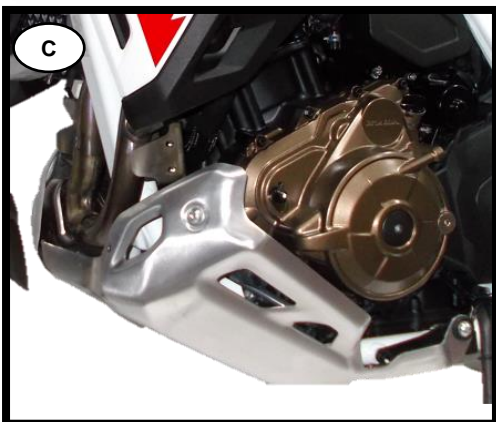
- Mount item N°13 (Stainless Steel Clamp – x1) with items N°8 (Screw – x2), N°9 (Washer – x2) and N°11 (Nut Nylock – x2).

### Français:

- Monter l'item N°13 (Fixation Inox) avec les itens N°8 (Vis – x2), N°9 (Rondelle – x2) et N°11 (Écrou Freine – x2).

### Português:

- Montar item N°13 (Fixação Inox) com os itens N°8 (Parafuso – x2), N°9 (Anilha – x2) e N°11 (Porca Freada – x2).



### English:

- Remove OEM protection.

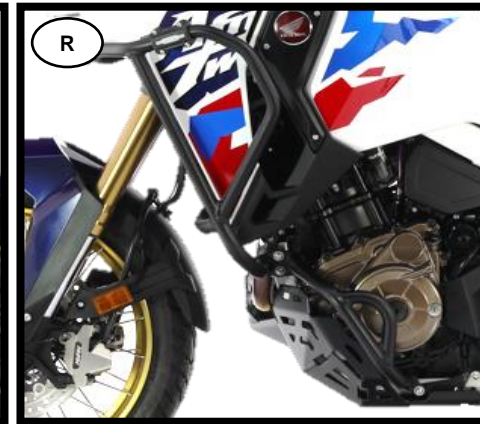
### Français:

- Retirer protection OEM.

### Português:

- Remover proteção OEM.

## ALUMINUM TRAIL CRASH BAR



### English:

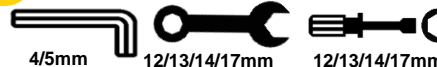
- Torque all screws to the correct value, starting with the union.

### Français:

- Torque toutes les vis avec le bonne Valeur, en commençant par le raccord.

### Português:

- Apertar todos os parafusos com o valor correto de torque, iniciando pela união.

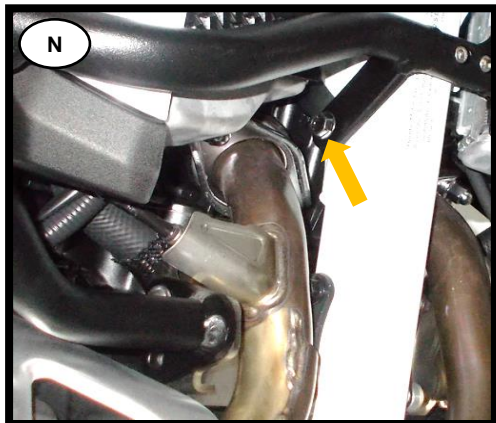


	N.m	M4	M5	M6	M8	M10	M12
STEEL	8.8	2.7	5.5	9.7	23.0	47.0	80.0
STAINLESS STEEL	A2	2.6	5.1	8.7	21.2	42.0	73.0

19	Carenagem Inferior Esquerda / Lower Left Crash Bar	L59A	1
18	Carenagem Superior Esquerda / Upper Left Crash Bar	L105	1
17	Carenagem Inferior Direita / Lower Right Crash Bar	R63	1
16	Carenagem Superior Direita / Upper Right Crash Bar	R105	1
15	Fixação Inox / Stainless Steel Clamp	R59	1
14	Fixação Inox / Stainless Steel Clamp	L59	1
13	Fixação Inox / Stainless Steel Clamp	C59	1
12	Casquilho Alumínio / Aluminum Bushing	∅20x∅9x7mm	1
11	Porca Freada / Nut Nylock	M8 - DIN 985	5
10	Anilha / Washer	M10 - DIN 125	1
9	Anilha / Washer	M8 - DIN 125	6
8	Paraf. Cabeça Redonda Sext. Int. c. FA / Screw Round Head With Washer False	M8x35 - ISO 7380	2
7	Paraf. Cabeça Redonda Sext. Int. c. FA / Screw Round Head With Washer False	M8x25 - ISO 7380	4
6	Paraf. Cabeça Redonda Sext. Int. c. FA / Screw Round Head With Washer False	M8x20 - ISO 7380	2
5	Paraf. Sext. Ext. c. FA / Hex Screw With Washer False	M8x45 - DIN 6921	1
4	Paraf. Sext. Ext. c. FA / Hex Screw With Washer False	M8x30 - DIN 6921	1
3	Paraf. Sext. Ext. c. Rosca Parcial / Hex Head Screw With Partial Thread	M10x1,5x110 - DIN 931	1
2	Paraf. Sext. Ext. c. Rosca Parcial / Hex Head Screw With Partial Thread	M8x110 - DIN 931	1
1	Paraf. Cabeça Cilíndrica Sext. Int. / Socket Head Cap Screw	M6x16 - DIN 912	4
ITEM N°:	COMPONENTE (COMPONENT):	DESCRIÇÃO (DESCRIPTION):	QUANT.:
ACESSÓRIOS (ACCESSORIES)			



## ALUMINUM TRAIL CRASH BAR



### English:

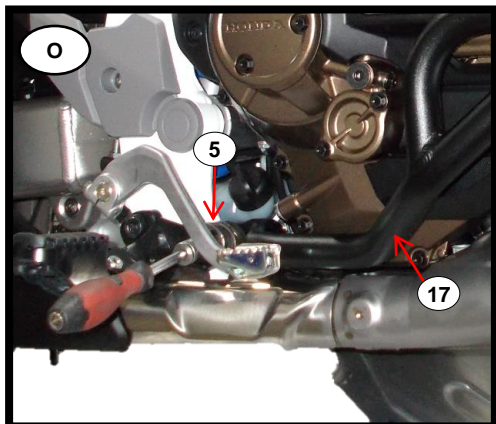
- Apply OEM screw (x1) previously removed.

### Français:

- Appliquer le vis OEM (x1) précédemment retirée.

### Português:

- Aplicar parafuso OEM (x1) removido anteriormente.



### English:

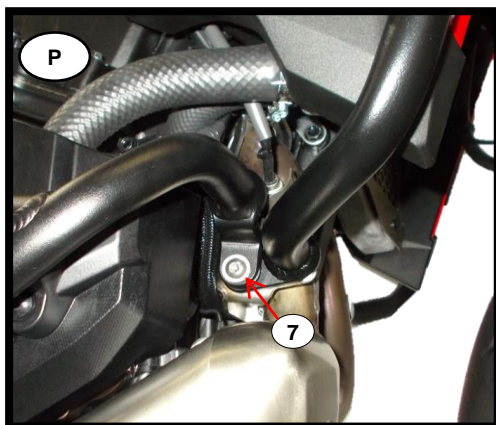
- Apply item N°17 (Lower Right Crash bar – x1) with item N°5 (Screw – x1). **Attention keep OEM washer.**

### Français:

- Appliquer l'item N°17 (Haut à Gauche Crash Bar – x1) avec l'item N°5 (Vis – x1). **Attention garder rondelle OEM.**

### Português:

- Aplicar o item N°17 (Carenagem Inferior Direita – x1) com o item N°5 (Parafuso – x1). **Atenção manter a anilha OEM.**



### English:

- Mount item N°7 (Screw – x1) according to the photo.

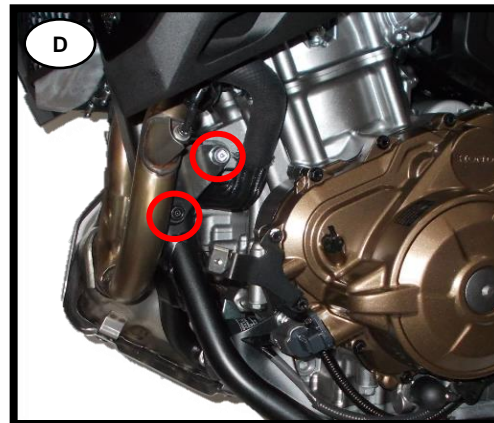
### Français:

- Montez l'item N°7 (Vis – x1) conformément à la photo.

### Português:

- Montar o item N°7 (Parafuso – x1) conforme a foto.

## ALUMINUM TRAIL CRASH BAR



### English:

- Remove OEM screws (x2) marked in the photo.

**Please note that the OEM bushings do not fall.**

### Français:

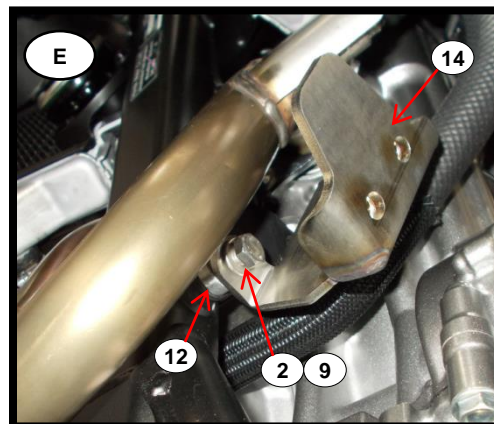
- Retirer vis OEM (x2) marquées sur la photo.

**Veillez noter que les bagues OEM ne tombent pas.**

### Português:

- Remover parafusos OEM (x2) marcados na foto.

**Atenção para os casquilhos OEM não caírem.**



### English:

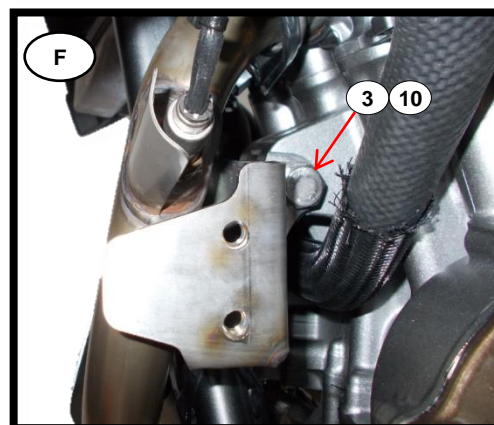
- Apply item N°14 (Stainless Steel Clamp – x1) with items N°12 (Bushing x1), N°2 (Screw – x1) and N°9 (Washer – x1).

### Français:

- Appliquer l'item N°14 (Fixation Inox – x1) avec les items N°12 (Douille – x1), N°2 (Vis – x1) et N°9 (Rondelle – x1).

### Português:

- Aplicar o item N°14 (Fixação Inox – x1) com os itens N°12 (Casquilho – x1), N°2 (Parafuso – x1) e N°9 (Anilha – x1).



### English:

- Apply items N°3 (Screw – x1) and N°10 (Washer – x1).

### Français:

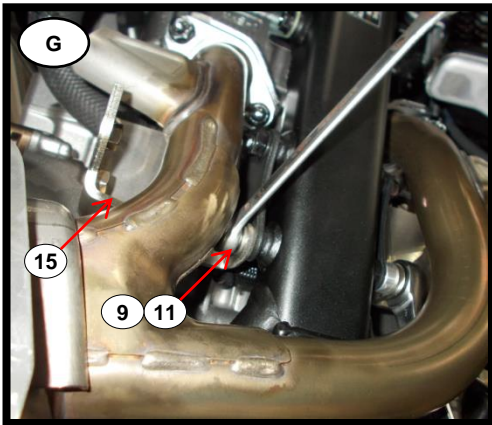
- Appliquer les items N°3 (Vis – x1) et N°10 (Rondelle – x1).

### Português:

- Aplicar os itens N°3 (Parafuso – x1) e N°10 (Anilha – x1).



## ALUMINUM TRAIL CRASH BAR



### English:

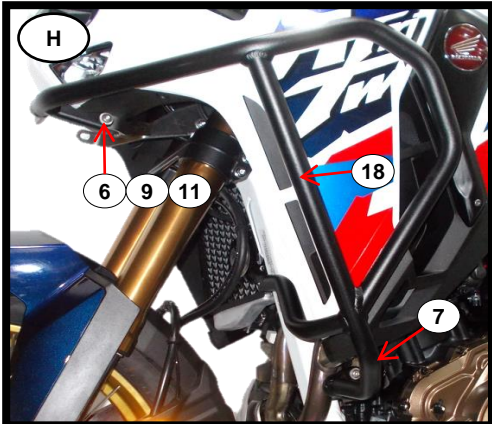
- Apply item N°15 (Stainless Steel Clamp – x1) with items N°9 (Washer – x1) and N°11 (Nut Nylock – x1). Torque all screws of Stainless Steel Clamp left and right sides to the correct value.

### Français:

- Appliquer l'item N°15 (Fixation Inox – x1) avec les items N°9 (Rondelle – x1) et N°11 (Écrou Freine – x1). Torque toutes les vis des Fixations Inox le côté droit et gauche avec le bonne valeur.

### Português:

- Aplicar o item N°15 (Fixação Inox – x1) com os itens N°9 (Anilha – x1) e N°11 (Porca Freada – x1). Apertar todos os parafusos das Fixações em Inox do lado esquerdo e direito com o valor correto de torque.



### English:

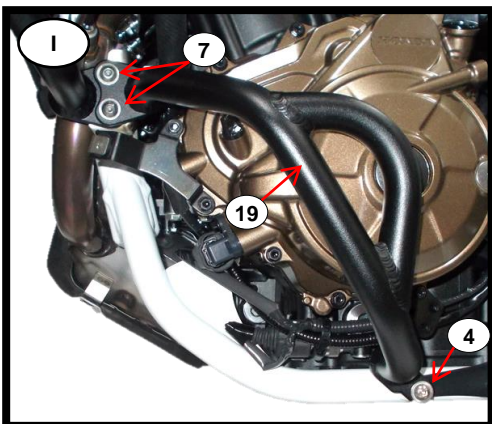
- Apply item N°18 (Upper Left Crash Bar – x1) with item N°7 (Screw – x1). Apply items N°6 (Screw – x1), N°9 (Washer – x1) and N°11 (Nut Nylock – x1).

### Français:

- Appliquer l'item N°18 (Haut à Gauche Crash Bar – x1) avec l'item N°7 (Vis – x1). Appliquer les items N°6 (Vis – x1), N°9 (Rondelle – x1) et N°11 (Écrou Freine – x1).

### Português:

- Aplicar o item N°18 (Carenagem Superior Esquerda – x1) com o item N°7 (Parafuso – x1). Aplicar os itens N°6 (Parafuso – x1), N°9 (Anilha – x1) e N°11 (Porca Freada – x1).



### English:

- Remove item N°7 (Screw – x1) (previously mounted) to apply item N°19 (Lower Left Crash Bar – x1) with item N°4 (Screw – x1) and apply item N°7 (Screw – x2).

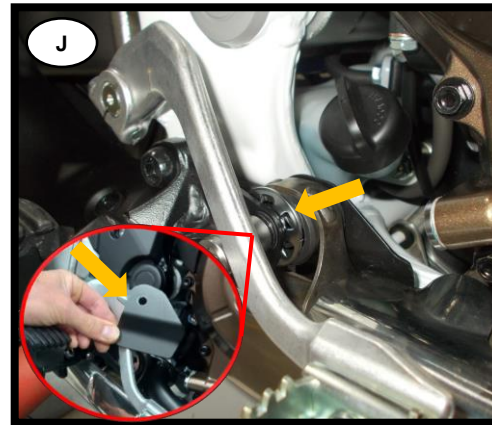
### Français:

- Retirer l'item N°7 (Vis – x1) (monté précédemment) appliquer l'item N°19 (Haut à Gauche Crash Bar – x1) avec l'item N°4 (Vis – x1) et appliquer l'item N°7 (Vis – x2).

### Português:

- Retirar o item N°7 (Parafuso – x1) (montado anteriormente) para aplicar o item N°19 (Carenagem Inferior Esquerda – x1) com o item N°4 (Parafuso – x1) e aplicar o item N°7 (Parafuso – x2).

## ALUMINUM TRAIL CRASH BAR



### English:

- Remove OEM screw and OEM Clamp (Right Side).

### Français:

- Retirer le vis OEM et Fixation OEM (Côté Droit).

### Português:

- Retirar parafuso OEM e Fixação OEM (Lado Direito).



### English:

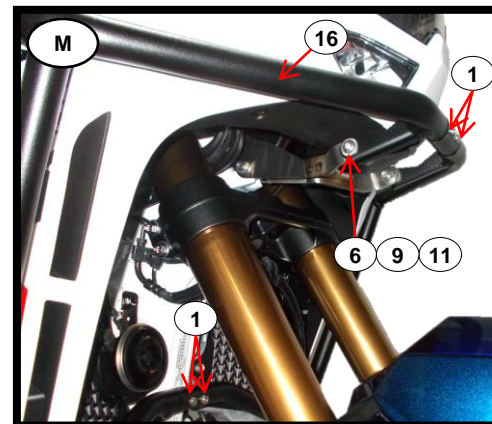
- Remove OEM screw marked in the photo.

### Français:

- Retirer le vis OEM marquée sur la photo.

### Português:

- Retirar parafuso OEM marcado na foto.



### English:

- Apply item N°16 (Upper Right Crash Bar) with item N°1 (Screw – x4). Apply items N°6 (Screw – x1), N°9 (Washer – x1) and N°11 (Nut Nylock – x1).

### Français:

- Appliquer l'item N°16 (Haut à Droit Crash Bar) avec l'item N°1 (Vis – x4). Appliquer les items N°6 (Vis – x1), N°9 (Rondelle – x1) et N°11 (Écrou Freine – x1).

### Português:

- Aplicar o item N°16 (Carenagem Superior Direita) com o item N°1 (Parafuso – x4). Aplicar os itens N°6 (Parafuso – x1), N°9 (Anilha – x1) e N°11 (Porca Freada – x1).