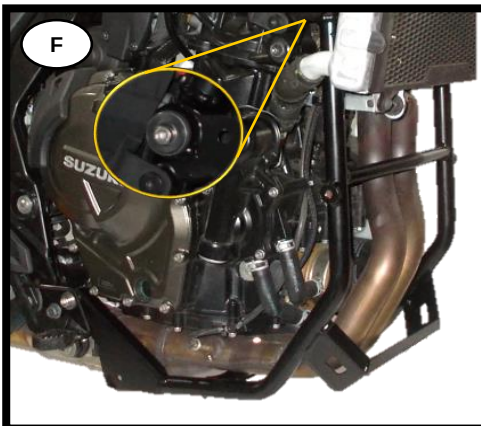




English:

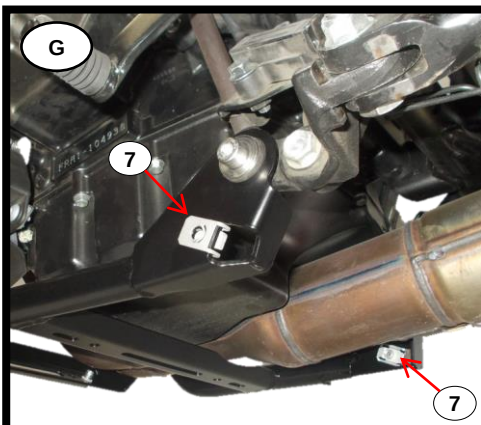
- Mount Lower Frame Engine Cradle as the assembly instruction.

Français:

- Monter le Lower Frame Engine Cradle comme les instructions de montage.

Português:

- Montar Chassi Inferior Berço do Motor como a instrução de montagem.



English:

- Apply item N°7 (Stainless Steel Clip – x2) as the assembly instruction.

Torque all screws to the correct value.

Français:

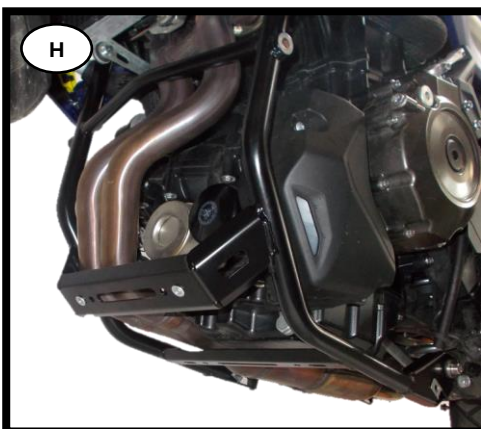
- Appliquer l'item N°7 (Clip Inox) comme les instructions de montage.

Torque toutes les vis avec le bonne valeur.

Português:

- Aplicar o item N°7 (Mola de Friso) como a instrução de montagem.

Apertar todos os parafusos com o valor correto de torque.



English:

- Photo H: Mount OEM plastics.

Français:

- Photo H: Monter les plastiques OEM.

Português:

- Foto H: Montar plásticos OEM.

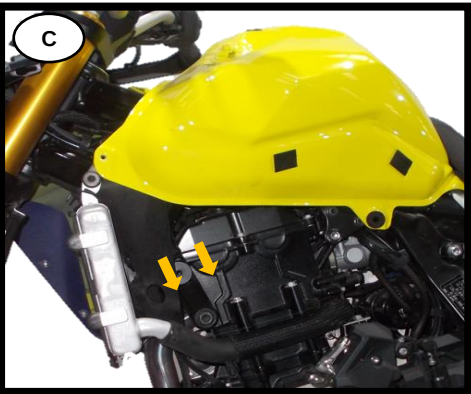
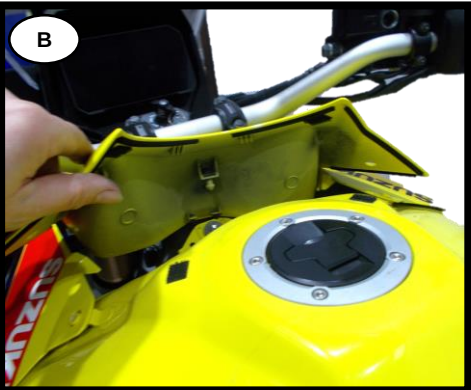
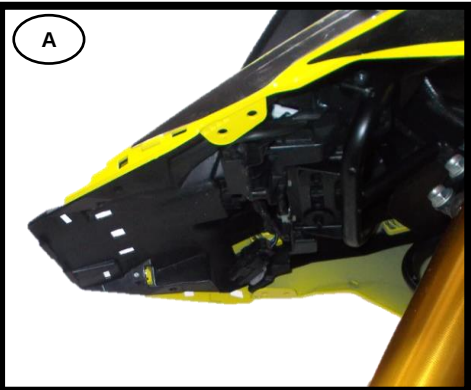
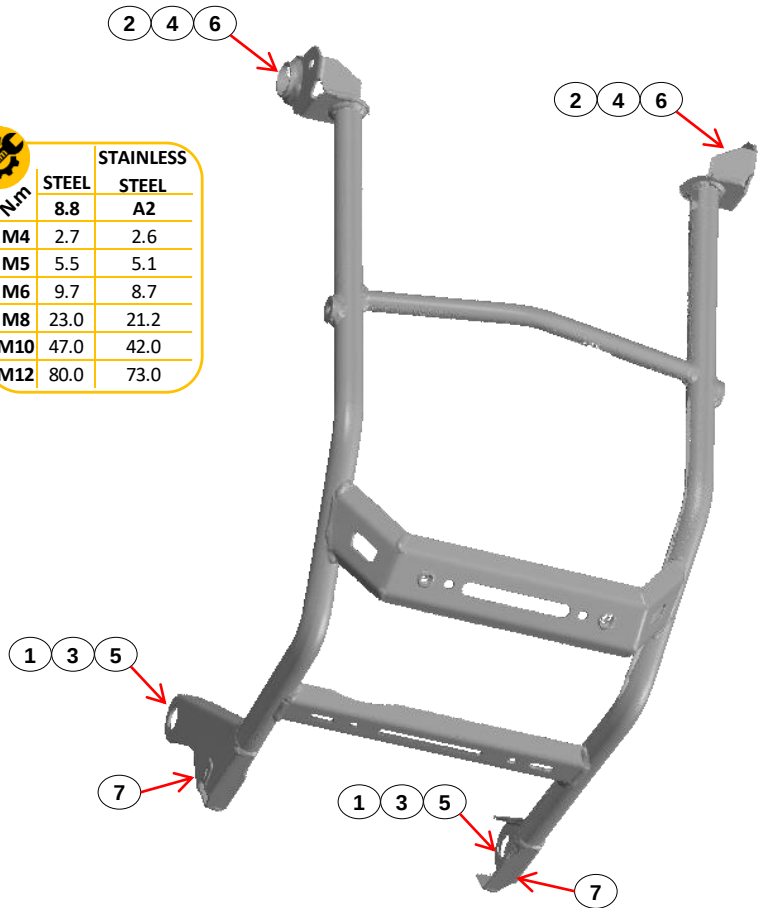


**LOWER FRAME
ENGINE CRADLE**
Ref.: 2CP2430093



ASSEMBLY INSTRUCTION / INSTRUÇÃO DE MONTAGEM

Nºm	STAINLESS	
	STEEL	STEEL
M4	2.7	2.6
M5	5.5	5.1
M6	9.7	8.7
M8	23.0	21.2
M10	47.0	42.0
M12	80.0	73.0



English:

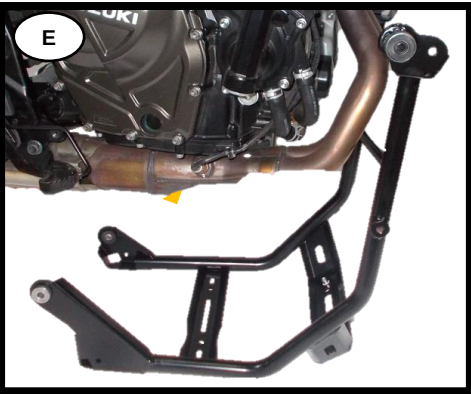
- Photos A, B, C and D: Remove OEM plastics.

Français:

- Photos A, B, C and D: Retirez les plastiques OEM.

Português:

- Fotos A, B, C e D: Remover plásticos OEM.



English:

- Apply items Nº3 (Steel Bushing – x2), Nº4 (Steel Bushing – x2), Nº5 (Rubber Bushing – x2) and Nº6 (Rubber Bushing – x2) as the assembly instruction.

Français:

- Appliquer les item Nº3 (Douille Acier – x2), Nº4 (Douille Acier – x2), Nº5 (Douille Caoutchouc – x2) et Nº6 (Douille Caoutchouc – x2) comme les instructions de montage.

Português:

- Aplicar os itens Nº3 (Casquilho Aço – x2), Nº4 (Casquilho Aço – x2), Nº5 (Casquilho Borracha – x2) e Nº6 (Casquilho Borracha – x2) como a instrução de mongem.

7	Mola de Friso / Stainless Steel Clip	M6	2
6	Casquilho Borracha / Rubber Strip	Ø30XØ12X24mm RBØ24x14mm	2
5	Casquilho Borracha / Rubber Strip	Ø22XØ11.5X9,5mm RBØ18x3,5mm	2
4	Casquilho Aço / Steel Bushing	Ø29.5xØ8.5x26.5mm RPØ12x24mm	2
3	Casquilho Aço / Steel Bushing	Ø21.9xØ8.5x11mm RPØ12x8.5mm	2
2	Parafuso / Screw	M8x40 DIN912 - A2	2
1	Parafuso / Screw	M8x20 DIN912 - A2	2
ITEM Nº: COMPONENTE (COMPONENT):		DESCRIÇÃO (DESCRIPTION):	QUANT.:
ACESSÓRIOS (ACCESSORIES)			