

**Français:**

**Attention - Suivez la séquence d'instructions d'assemblage.**

- **Photo A:** Retirer la protection OEM et tuyau d'échappement. Appliquer l'item N°4 (Clip Inox – x3) comme indiqué sur la photo. Appliquer les items N°4 (Clip Inox – x2) et N°8 (Capsule Caoutchouc – x2) sur l'item N°6 (Fixation Inox – x1) et monter sur la partie médiane du cadre de la moto.
- **Photo B:** Appliquer l'item N°9 (Renfort Hard Link – x1) sur la protection avec les items N°1 (Vis – x2) et N°5 (Écrou – x2). Monter la protection sur la moto et appliquer les items N°3 (Vis – x1) et N°7 (Douille DTC – x1) sur la partie arrière de la protection.
- **Photo C:** Appliquer l'item N°2 (Vis – x2) sur la partie avant de la protection.
- **Photo D:** Appliquer l'item N°2 (Vis – x2) sur la partie médiane de la protection sur l'item N°6 (Fixation Inox) précédemment monté.

**Torque toutes les vis avec le bonne valeur et assembler le tuyau d'échappement.**

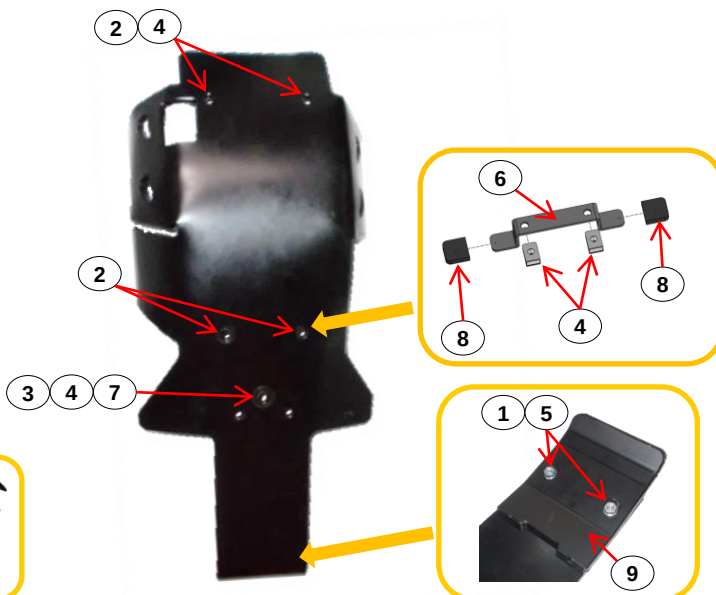
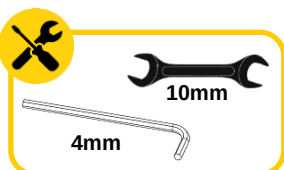


**DTC HARD EC ENGINE  
and  
LINK GUARD**

Ref.: 2CP2250175

## ASSEMBLY SEQUENCE / INSTRUÇÃO DE MONTAGEM

| N.m (TORQUE) |             |      |
|--------------|-------------|------|
|              | AÇO / STEEL | INOX |
| M4           | 2,7         | 0,8  |
| M5           | 5,5         | 1,7  |
| M6           | 9,7         | 3    |
| M8           | 23          | 7,9  |



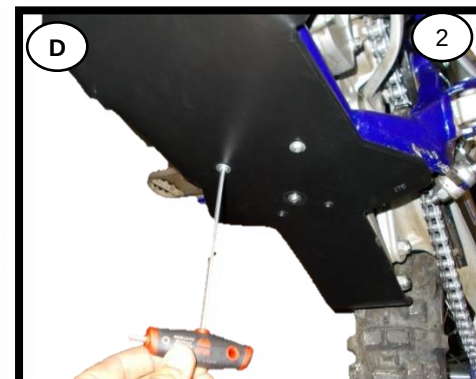
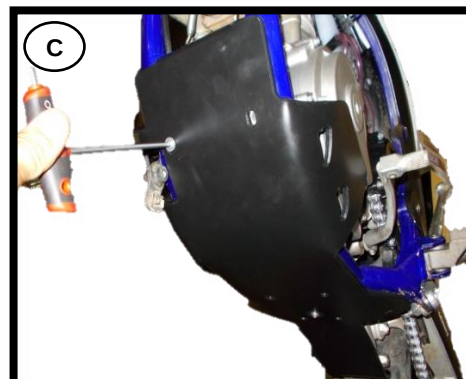
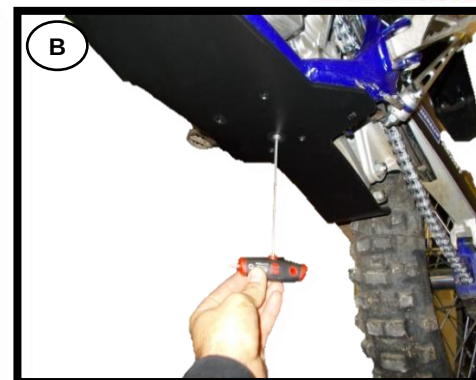
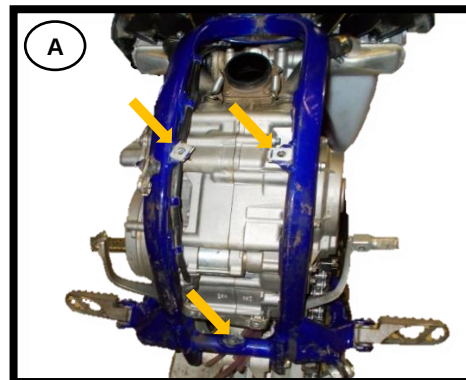
|                          |                                                                             |                          |         |
|--------------------------|-----------------------------------------------------------------------------|--------------------------|---------|
| 9                        | Reforço Hard Link / Reinforcement Hard Link                                 | Nº2                      | 1       |
| 8                        | Cápsula de Borracha / Rubber Cap                                            | .                        | 2       |
| 7                        | Casquilho DTC / DTC Bushing                                                 | Ø18xØ8x10mm              | 1       |
| 6                        | Fixação Inox / Inox Clamp                                                   | Nº115                    | 1       |
| 5                        | Porca com FA / Nut With Washer False                                        | M6 - DIN 6923            | 2       |
| 4                        | Mola de Friso / Clip Inox                                                   | M6                       | 5       |
| 3                        | Paraf. Cabeça Redonda Sext. Int. c. FA / Screw Round Head With Washer False | M6x30 - ISO 7380         | 1       |
| 2                        | Paraf. Cabeça Redonda Sext. Int. c. FA / Screw Round Head With Washer False | M6x20 - ISO 7380         | 4       |
| 1                        | Paraf. Cabeça Redonda Sext. Int. c. FA / Screw Round Head With Washer False | M6x12 - ISO 7380         | 2       |
| ITEM Nº:                 | COMPONENTE (COMPONENT):                                                     | DESCRIÇÃO (DESCRIPTION): | QUANT.: |
| ACESSÓRIOS (ACCESSORIES) |                                                                             |                          |         |

### English:

#### Attention – Follow the assembly instruction sequence.

- **Photo A:** Remove OEM protections and remove exhaust pipe. Apply item N°4 (Clip Inox – x3) as marked in the photo. Apply items N°4 (Clip Inox – x2) and N°8 (Rubber Cap – x2) on item N°6 (Inox Clamp – x1) and mount in the middle part of the bike frame.
  - **Photo B:** Apply item N°9 (Reinforcement Hard Link – x1) in the protection with items N°1 (Screw – x2) and N°5 (Hexagon Flange Nut – x2). Mount protection in the motorcycle and apply items N°3 (Screw – x1) and N°7 (DTC Bushing – x1) on the rear part of the protection.
  - **Photo C:** Apply item N°2 (Screw – x2) in the front part of the protection.
  - **Photo D:** Apply item N°2 (Screw – x2) in the middle part of the protection in item N°6 (Inox Clamp) previously mounted.
- Torque all screws to the correct value and apply exhaust pipe.**

## DTC HARD EC ENGINE and LINK GUARD



### Português:

#### Atenção – Siga a sequência de instrução de montagem.

- **Foto A:** Remover proteções de motor OEM e o cano de escape. Aplicar o item N°4 (Mola de Friso – x3) como marcado na foto. Aplicar os itens N°4 (Mola de Friso – x2) e N°8 (Cápsula de Borracha – x2) no item N°6 (Fixação Inox – x1) e montar a meio do quadro da moto.
  - **Foto B:** Aplicar o item N°9 (Reforço Hard Link – x1) na proteção com o item N°1 (Parafuso – x2) e N°5 (Porca com FA – x2). Montar proteção na moto e aplicar os itens N°3 (Parafuso – x1) e N°7 (Casquilho DTC – x1) na parte de trás da proteção.
  - **Foto C:** Aplicar o item N°2 (Parafuso – x2) na parte da frente da proteção.
  - **Foto D:** Aplicar o item N°2 (Parafuso – x2) na parte do meio da proteção no item N°6 (Fixação Inox) anteriormente montada.
- Apertar todos os parafusos com o valor correto de torque e montar o cano de escape.**